

## The Use of Glass as a Fire Fighting Material

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### Abstract

Fire rated glass is a specially designed glazing system that can resist high temperatures and maintain its integrity for a specific period during a fire outbreak. Unlike ordinary glass, which shatters and loses its protective qualities almost immediately under intense heat, fire rated glass is capable of withstanding flames, smoke, and high temperatures for up to 30, 60, or even 120 minutes, depending on its rating. Due to the high rate of fire outbreaks in our residential, public and institutional buildings which usually result to loss of lives and property, it has become necessary to devise new means of resisting and preventing the spread of fire in our homes and offices. Fire glass is far superior to conventional glasses for use in fire resistant glazing. The secret lies in the material and the manufacturing process used. In the event of a fire, this ensures life-saving and makes it much easier to evacuate the building safely. Excellent color rendition and high transmission in the visibility achieved without having to compromise the aesthetics. At the end of this research work, we will be able to understand the different type of fire glasses and its application, hence ensuring the safety of our buildings during fire outbreak.

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### Background to the Study

Glass is a hard, brittle substance, typically transparent or translucent, made by fusing sand with soda and lime and cooling rapidly. It is used to make windows, drinking containers, and other articles. It has three properties: lustre, transparency, and durability and these makes glass a favoured material for such household objects as windowpanes, bottles, and lightbulbs. Of the various glass families of commercial interest, most are based on silica, or silicon dioxide ( $\text{SiO}_2$ ), a mineral that is found in great abundance in nature, particularly in quartz and beach sands. Glass made exclusively of silica is known as silica glass, or vitreous silica. Glasses are ceramic materials that are rigid like solids but which are not crystalline. Glass is also known as a supercooled liquid of infinitely high viscosity. The glass comes in the category of amorphous solid which is brittle and transparent. They are obtained by fusing a mixture of several metallic silicates or borates of sodium, potassium, calcium, and lead. A glass may be transparent or translucent in appearance.

Transparent Glass is clear and allows light to pass through with minimal distortion, enabling a clear view of objects behind it. Translucent Glass allows light to pass through but scatters it, resulting in a blurred view. It is often used for privacy while still allowing light, such as in bathroom windows. These glasses can also be applied in various circumstances. Transparent glass is commonly used in windows and display cases, while translucent glass is used in applications where privacy is desired, such as in partitions and decorative elements.

### Composition of Glass

Glass is not a single compound. So, it does not have a fixed chemical formula but its general chemical formula is given below:



R = Alkali metal (Na, K, etc)

M = Bivalent metal (Ca, Pb, etc)

x and y = Number of molecules

### Properties of Glass

1. Glass is an amorphous solid that is its constituent particles are not arranged in any regular fashion.
2. Glass is brittle that is it can easily crack by applying little external force.
3. Glass may be transparent or translucent depending upon the compounds used in its manufacturing.
4. Glass melt over a range of temperature.
5. Glass is isotropic.
6. Glass does not have definite heat of fusion.
7. Glass gives smooth cooling curves.
8. Glass is a good insulator of heat and electricity.

9. Glass has a high melting point and does not react with external reagents. That's why they are used in laboratories.
10. Glass has no definite structure that means they have high compressive strength, can absorb, transmit, and reflect light.

### **Engineering Properties of Glass**

Transparency

Strength

Workability

Transmittance

U value

Recycling property

#### **1. Transparency of Glass**

Transparency is the main property of glass which allows the vision of the outside world through it. The transparency of glass can be from both sides or from one side only. In one side transparency, glass behaves like a mirror from the other side.

#### **2. Strength of Glass**

The strength of glass depends on the modulus of rupture value of glass. In general glass is a brittle material but by adding admixtures and laminates we can make it as stronger.

#### **3. Workability of Glass**

A glass can be molded into any shape, or it can be blown during melting. So, workability of glass is a superior property.

#### **4. Transmittance**

The visible fraction of light that passing through glass is the property of visible transmittance.

#### **5. U value of Glass**

U value represents the amount of heat transferred through glass. If a glass is said to be insulated unit then it should have lower u value.

#### **6. Recycle Property of Glass**

Any glass can be 100% recyclable. It can also be used as raw material in construction industry.

### **Types of Glass**

#### **1. Soda Lime Glass**

Soda-lime glass, also known as soda-lime-silica glass or window glass is a type of glass that contains 70% silica (silica dioxide), 15% soda (sodium oxide), and 9% lime (calcium oxide). It is the most common and least expensive type of glass.

Its chemical formula is  $\text{Na}_2\text{O} \cdot \text{CaO} \cdot 6\text{SiO}_2$

Where soda serves as a flux to lower the temperature at which the silica melts, and the lime acts as a stabilizer for the silica.

#### **Properties of Soda Lime Glass**

- i. Soda-lime glass is cheap, chemically stable, hard, and extremely reliable.
- ii. Soda-lime glass is used to manufacture light bulbs, windows, bottles, and art objects.
- iii. It is a soft glass, which eases the fabrication process via cutting.
- iv. Additives are added in soda-lime glass to increase its strength and thermal shock resistance.

#### **Application of Soda Lime Glass**

- i. It has construction applications like glass doors and windows.
- ii. It is used in the manufacturing of bottles and containers for food and beverages.
- iii. It is used as a high voltage insulator, light bulbs, etc.
- iv. It is used as a laboratory ware.
- v. It is used as an art and decorative object.

### **2. Lead Glass**

Lead glass is also known as lead-oxide glass or lead crystal which contains at least 20% lead oxide. Its chemical composition is  $\text{K}_2\text{O} \cdot \text{PbO} \cdot 6\text{SiO}_2$ . It contains lead oxide instead of calcium oxide as compared to soda-lime glass. The addition of PbO makes the glass brighter and more lustrous.

#### **Properties of Lead Glass**

- i. Lead glass has a high refractive index, making the look of glassware more brilliant.
- ii. Lead glass has high elasticity, making the glassware more workable and reliable.
- iii. Lead glass has a lower softening temperature compared to soda glass.
- iv. Lead glass has good electrical insulating properties and has a lower melting temperature.

#### **Application of Lead Glass**

- i. It is used for shielding to protect against X-rays and gamma-rays in medical, technical, and research work.
- ii. It is used for decorative purposes.
- iii. It is used for making optical glasses because of its refractive index.
- iv. It is used for making ornaments, neon sign tubing, drinking glasses, etc.

### **3. Armoured Glass**

Armored glass or Bulletproof glass is a strong optically transparent material that can resist the penetration of fast-moving sharp objects like bullets. Bulletproof glass is very different from ordinary glass which is manufactured by sandwiching a polycarbonate

material between two layers of ordinary glass via lamination process as shown in the above figure.

#### **Working of Armoured Glass**

When a bullet strikes an armored glass, its energy spreads outside through the layers. Because the energy is divided between many different pieces of glass and plastic and spread over a large area, it is quickly absorbed. The bullet slows down so much that it has no longer enough energy to pierce through it. Although, the glass panes do break the plastic layer stop them from flying apart.

#### **4. Safety Glass**

Safety glass is a type of glass that is specifically designed to be less likely to break and fewer chances of giving injury when it breaks. It also includes glass that is manufactured for strength or fire resistance.

**Following are the type of safety glasses:**

##### **i. Laminated Glass**

Laminated glass is a type of safety glass that is made by placing a layer of polyvinyl butyral (PVB) between two or more glass layers. Laminated glass is also known as Lami. When laminated glass breaks, the glass particles adhere to the PVB and do not fly or fall.

#### **Applications of Laminated Glass**

- a. Laminated glass is used in burglar resistance, sound reduction, sloped glazing, and space enclosures.
- b. By changing the thickness and color of PVB, laminated glass can be used to reduce the transmission of solar energy, control glare, and filter out ultraviolet radiation.
- c. Laminated glass is used in roofs, floors, and car windshields. They are also used in high securities areas like Banks, ATMs, etc.

##### **ii. Tempered Glass**

**Tempered glass** or **Toughened glass** is a type of safety glass that is manufactured by heating annealed glass uniformly and then cooling it rapidly by blowing air uniformly onto both surfaces at the same time. This whole process is known as air quenching. Rapid cooling increases the compression forces on the surfaces and the tension forces inside the glass. Tempered glass is about four times stronger than a lite of annealed glass of the same size and thickness. Also, tempering increases the tensile strength of glass. This makes tempered glass better able to resist the forces caused by heat, wind, and impact.

#### **Advantages of Using Tempered Glass**

- a. Tempered glass provided great strength against deflection as compared to heat-strengthened glass.
- b. When tempered glass breaks, it shatters into small cubes, reducing the chances of serious injury.
- c. Tempered glass cannot be cut, drilled, or edged.

### **Applications of Tempered Glass**

- a. It is used in making automobile windshields.
- b. In making glass doors, windows, walls, etc.
- c. In cookware and laboratory glassware.

### **5. Borosilicate Glass**

Borosilicate glass is a type of glass that contains silica and boron trioxide as glass formers and sodium oxide as a fluxing agent. It also contains a small amount of alumina and less alkaline solids.

### **Properties of Borosilicate Glass**

- i. Borosilicate glasses have a low coefficient of thermal expansion as compared to the soda-lime glass which makes it less vulnerable to cracking from thermal shock.
- ii. Borosilicate glasses offer excellent chemical resistance and provide good chemical stability. That's why the laboratory apparatus is made up of Borosilicate glass.
- iii. Borosilicate glass is far more durable than other traditional glass and can withstand accidents that would break other glassware.
- iv. Borosilicate glass has high electrical resistance.

### **Applications of Borosilicate glass**

- i. It is used in making laboratory ware and kitchenware.
- ii. It is used in making pipelines in chemical plants.
- iii. It is used as electrical insulators.
- iv. It is used in telescope lenses and other optical instruments.
- v. It is used in high-intensity lighting products.

### **6. Fluorosilicate Glass**

Fluorosilicate glass (FSG) is a type of glass that is composed primarily of fluorine, silicon, and oxygen. It has many uses in industries especially semiconductor fabrication where it forms an insulating dielectric.

Fluorosilicate glass has a low K-dielectric and is used in between copper metal layers during the silicon integrated circuit fabrication process.

### **7. Coloured Glass**

Colored glass is a type of glass that is colored in nature instead of being transparent. The colored glass is produced by adding coloring agents which are oxides of transitional elements, especially the first group: Ti, V, Cr, Mn, Fe, Co, Ni, and Cu. Color is produced by the absorption of certain light frequencies by agents in the solution in the glass. Color is produced by colloidal particles precipitated within an originally colorless glass by heat treatment.

For Example, the precipitation of gold (colloidal) producing gold ruby glass.

### **Application of Colored Glass**

- i. Most of the colored glass is used for decorative purposes in houses, hotels, and other commercial buildings.
- ii. They are used to make different types of stylish kitchenware like bottles, bowls, etc.
- iii. They are also used in entertainment lightning in various clubs, biscuits, etc.

### **8.       Photosensitive Glass**

Photosensitive glass is known as photo structural glass (PSG) is a type of glass that belongs to the family of lithium-silicate glasses in which an image can be captured by microscopic metallic particles in the glass when it is exposed to short wave radiations such as U.V light.

### **Working of Photosensitive Glass**

When the Photosensitive glass is exposed to U.V light of wavelength range 280-320 nm, a latent image is formed. The glass remains transparent at this stage, but its absorption in the U.V range of the spectrum increases. This increased absorption is only detectable using U.V transmission spectroscopy. The reason behind this is the oxidation-reduction reaction that occurs inside the glass during exposure in which ions are oxidized to a more stable state and silver ions are reduced to silver. When the glass is heated to a temperature in the range 550-560 C for several hours the latent image is converted to a visible image through photoexcitation.

### **Application of Photosensitive Glass**

- i. Photosensitive glass is used in the printing and reproducing process.
- ii. It is used in portrait, scientific photography, and architecture.
- iii. Due to its fine-grained structure, good thermal conductivity, and clarity of image, it is used as a viewing screen for optical instruments.
- iv. It is also used for the manufacture of lighting fixtures, gratings, and automobile lights.

### **9.       Float Glass**

Float glass manufactured from sodium silicate and calcium silicate so, it is also called as soda-lime glass. It is clear and flat, so it causes glare. Thickness of the float glass is available from 2mm to 20mm, and its weight range from 6 to 36 kg/ m<sup>2</sup>. The application of float glass includes shop fronts, public places, etc.

### **10.      Chromatic Glass**

Chromatic glass is used in ICU's, meeting rooms etc. it can control the transparent efficiency of glass and protects the interior from daylight. The chromatic glass may be photochromic which has light sensitive lamination, thermos-chromatic which has heat sensitive lamination and electrochromic which has electric lamination over it.

## 11. Insulated Glazed Units

Insulated glazed glass units contains a glass is separated into two or three layers by air or vacuum. They cannot allow heat through it because of air between the layers and acts as good insulators. These are also called as double-glazed units.

### Wired Glass

Wired glass is a type of safety glass that contains an embedded wire mesh or grid. The wire mesh provides additional strength and prevents the glass from shattering into large, sharp pieces when broken. Wired glass is commonly used in applications where fire resistance and safety are crucial. Here are different types of wired glass:

#### How to manufacture wired Glass

Manufacturing wired glass involves the process of embedding a wire mesh or grid within the glass during its production. This process ensures that the wire becomes an integral part of the glass, providing strength and safety. Here is a step-by-step explanation of the general manufacturing process of wired glass:

**Glass Formation:** The manufacturing process of wired glass begins with the formation of glass sheets. Molten glass is poured onto a molten tin bath or float bath, where it spreads out and forms a continuous ribbon. The glass ribbon floats on top of the molten tin, which results in a smooth and uniform surface on one side.

**Wire Mesh Placement:** Before the glass cools and solidifies, a wire mesh or grid is placed on the still-molten side of the glass ribbon. The wire mesh is typically made of steel and consists of evenly spaced wires or grids.

**Glass Encapsulation:** As the glass ribbon continues to move along the production line, the wire mesh is sandwiched between two layers of molten glass. The weight and heat of the glass ribbon press the wire mesh into the glass, ensuring that it becomes embedded within the glass layers.

**Cooling and Annealing:** The wired glass sheet undergoes a controlled cooling and annealing process to relieve any internal stresses and strengthen the glass. This step helps to enhance the durability and safety of the wired glass.

**Cutting and Shaping:** Once the wired glass has cooled and hardened, it is cut into desired sizes and shapes using specialized glass cutting tools. The wired glass can be cut into sheets, panels, or customized shapes based on specific project requirements.

**Quality Control:** Throughout the manufacturing process, quality control measures are implemented to ensure that the wired glass meets the desired specifications. This includes inspecting for wire placement, glass uniformity, wire adhesion, and any visual defects. Samples are taken and tested for strength, safety, and adherence to industry standards.

**Optional Additional Processing:** Depending on the specific requirements or applications, the wired glass may undergo additional processing steps. This can include edge grinding or polishing, tempering for increased strength and safety, laminating for added impact resistance, or applying surface treatments such as frosting or tinting. It's important to note that the exact manufacturing process of wired glass may vary depending on the manufacturer and the specific equipment used. Each manufacturer may have their own proprietary techniques and processes. The goal is to ensure that the wire mesh becomes an integral part of the glass, providing strength, safety, and fire-resistant properties.

Wired glass is widely used in applications that require safety and fire resistance, such as fire-rated doors, windows, and partitions. The embedded wire mesh prevents the glass from shattering into large, dangerous shards when broken, helping to protect occupants and contain fires. Additionally, wired glass can also be used in decorative applications where both aesthetics and safety are desired, such as storefronts, interior design features, and privacy screens.

#### **Types of Wired Glass**

- i. **Clear Wired Glass:** Clear wired glass consists of a transparent glass sheet with a wire mesh embedded within it. The wire mesh is typically made of steel and is positioned in the center of the glass sheet. Clear wired glass allows for visibility and can be used in areas where fire protection and safety are required, such as fire-rated doors, windows, and partitions.
- ii. **Patterned Wired Glass:** Patterned wired glass features a decorative pattern on the surface of the glass, along with the embedded wire mesh. The pattern adds an aesthetic element to the glass while maintaining the safety and fire-resistant properties. Patterned wired glass is commonly used in architectural applications, including interior doors, sidelights, and privacy screens.
- iii. **Colored Wired Glass:** Colored wired glass is available in different tinted or stained options. The colored glass provides both the desired aesthetics and the safety benefits of the embedded wire mesh. It can be used in various architectural projects, including decorative partitions, storefronts, and interior design elements.

**The purpose and location of use for wired glass depend on its unique properties. Here are some examples:**

- i. **Fire Protection:** Wired glass is known for its fire-resistant properties. In the event of a fire, the wire mesh helps to contain the glass fragments and prevent the spread of flames and smoke. As a result, wired glass is commonly used in fire-rated doors, windows, and partitions in buildings, including schools, hospitals, and commercial properties.
- ii. **Safety and Security:** The wire mesh embedded within the glass provides additional strength and safety. It prevents the glass from shattering into large, sharp pieces when broken, reducing the risk of injuries. Wired glass is often used

- in areas where impact resistance and safety are essential, such as industrial settings, public buildings, and areas prone to vandalism.
- iii. **Light Transmission and Privacy:** Clear wired glass allows for the transmission of light while maintaining privacy. It is often used in areas where both visibility and safety are important, such as stairwells, elevators, and interior partitions.
  - iv. **Aesthetics and Decorative Applications:** Patterned and colored wired glass can be used to enhance the visual appeal of architectural spaces. They offer a combination of safety, fire resistance, and design elements, making them suitable for applications where both functionality and aesthetics are desired, such as retail storefronts, hotel lobbies, and interior design features.
  - v. **Sound Insulation:** Wired glass also offers sound insulation benefits, making it a popular choice for applications where noise reduction is a concern. The wire mesh within the glass can help to absorb sound waves, reducing noise levels and creating a more comfortable environment.
  - vi. **UV Protection:** Some wired glass options also provide UV protection, which can be important in applications where the glass is exposed to sunlight. The wire mesh within the glass can help to reduce the amount of UV radiation that passes through the glass, protecting people and objects inside the building from UV damage.

It's important to note that while wired glass provides safety and fire resistance, it may not meet some modern safety codes and standards. In some regions, wired glass is being phased out in favor of alternative safety glazing materials. Therefore, it's crucial to consult with local building codes and regulations to ensure compliance when considering the use of wired glass in a specific project.

### **Drawbacks of Wired Glass**

Wired glass is a popular option for many building applications due to its strength, durability, and fire-resistant properties. However, it's important to be aware of the drawbacks and limitations of using wired glass in certain situations.

**Limited Impact Resistance:** Despite its strength, wired glass is not very impact-resistant. In fact, it can easily break upon impact, causing injuries and posing a safety hazard. This is particularly true for wired glass that is not tempered or laminated.

**No Shatterproof Properties:** Wired glass is not shatterproof and can break into sharp, jagged pieces when impacted. This can be dangerous in situations where human contact is likely or where the broken glass may fall on pedestrians or occupants below.

**Limited Design Options:** While wired glass can be a good option for certain industrial or commercial applications, it may not be the best choice for applications that require an aesthetically pleasing or design-friendly solution. Wired glass has a distinct appearance due to its wire mesh, which may not be desirable for some building designs.

**Maintenance and Cleaning Challenges:** The wire mesh on wired glass can make cleaning and maintenance challenging. Dirt and debris can easily get caught in the mesh, making it difficult to clean, and requiring more frequent maintenance.

**Thermal Stress Cracks:** Wired glass is not suitable for use in applications that require thermal stress resistance. This is because the wire mesh can cause the glass to crack under temperature changes, resulting in significant damage and potential safety hazards.

**Safety Concerns when Working with Wired Glass:**

**Sharp Edges:** Wired glass is known to have sharp edges, which can cause serious injuries if not handled properly. It is recommended that you wear protective gloves and glasses when handling wired glass to avoid any accidents.

**Fire Hazards:** Wired glass is not fire-resistant, but it is fire-rated, which means that it can withstand high temperatures for a short period. However, if exposed to high temperatures for an extended period, wired glass can break and cause a fire hazard. Therefore, it is essential to install wired glass in areas that are not prone to high temperatures.

**Impact Resistance:** While wired glass is strong, it is not impact-resistant, and it can break if subjected to a strong impact. Therefore, it is not recommended for use in areas where impact resistance is required, such as in high-traffic areas or areas where there is a risk of vandalism.

**Laminated Options:** To address the safety concerns related to impact resistance, laminated wired glass is available in the market. This type of wired glass consists of two or more layers of glass that are bonded together with an interlayer, making it much stronger and more impact-resistant.

**Building Codes:** It is important to note that building codes and regulations vary from place to place, and you should consult with your local authorities before installing wired glass in your building.

**Maintenance and Care for Wired Glass**

Wired glass is a popular choice for safety glass applications, thanks to its ability to withstand impacts and high temperatures. However, like all types of glass, it requires proper maintenance and care to ensure that it remains in good condition and continues to provide reliable performance. Here are some tips for maintaining and caring for wired glass:

**Regular Cleaning:** To keep your wired glass looking its best, it is important to clean it regularly. Use a mild soap or glass cleaner and a soft, non-abrasive cloth to wipe away dirt, dust, and smudges. Be sure to avoid using abrasive cleaners or rough cloths, as these can scratch the glass and damage the wire mesh.

**Avoid Harsh Chemicals:** When cleaning your wired glass, be sure to avoid using harsh chemicals or cleaners that can damage the glass or wire mesh. This includes acidic cleaners, abrasive cleaners, and any products that contain ammonia or bleach.

**Handle with Care:** When handling wired glass, it is important to be careful to avoid damage or breakage. Be sure to handle the glass with clean hands and avoid placing heavy objects on it or subjecting it to excessive force.

**Regular Inspections:** To ensure that your wired glass is in good condition and functioning properly, it is important to conduct regular inspections. Check for any signs of damage, such as cracks or chips, and make repairs as needed.

**Consider Coatings:** To help protect your wired glass from scratches, abrasions, and other types of damage, you may want to consider applying a protective coating. There are many different types of coatings available, including anti-glare coatings, scratch-resistant coatings, and more.

**Be Mindful of the Environment:** If you are using wired glass in an outdoor application, be sure to choose a type of glass that is suitable for outdoor use and can withstand exposure to the elements. Similarly, if you are using wired glass in a high-temperature environment, be sure to choose a type of glass that is designed to withstand high temperatures without breaking or becoming damaged.

**Seek Professional Help:** If you are unsure about how to properly care for your wired glass, or if you notice any signs of damage or wear, be sure to seek the help of a professional. A glass expert can help you identify any issues and recommend the best course of action to keep your wired glass in good condition.

By following these tips, you can help ensure that your wired glass remains in good condition and provides reliable performance for years to come. Whether you are using wired glass in a commercial or residential setting, proper maintenance and care are essential to keeping it functioning properly and looking its best.

### **Comparison between Wired Glass and Tempered Glass**

Wired glass and tempered glass are both types of safety glass, but they have different characteristics and are better suited for different applications. Here are some of the key differences between wired glass and tempered glass:

**Safety:** Both wired glass and tempered glass are considered safety glass, but they provide different levels of protection. Wired glass is designed to remain in place even when broken, which can prevent injuries and reduce the risk of fire spreading. Tempered glass, on the other hand, is designed to shatter into small, harmless pieces when broken, which can reduce the risk of injury.

**Strength:** Tempered glass is generally stronger than wired glass, as it undergoes a special heating and cooling process during manufacturing that makes it more resistant to breakage. Wired glass, on the other hand, has wire mesh embedded within it to provide extra reinforcement.

**Fire Resistance:** Wired glass is commonly used in fire-rated applications because it can withstand high temperatures for extended periods of time without breaking. Tempered glass is also fire-resistant, but it may not be able to withstand as much heat as wired glass.

**Transparency:** Tempered glass is generally more transparent than wired glass, as the wire mesh in wired glass can obscure the view to some extent. However, this may not be an issue in applications where safety is a higher priority.

**Cost:** Tempered glass is generally more expensive than wired glass, as it requires a special manufacturing process. Wired glass, on the other hand, is less expensive and easier to produce.

When choosing between wired glass and tempered glass, it is important to consider the specific application and the level of safety required. Wired glass is generally a better option for fire-rated applications or situations where impact resistance is important. Tempered glass is a good choice for applications where safety is important, but fire resistance is not a primary concern.

### **Different Types of Glass Test**

There are various types of tests that can be performed on glass to evaluate its properties and quality. Here are some common types of glass tests:

- 1) **Visual Inspection:** This is a basic test where the glass is visually examined for any visible defects such as scratches, chips, bubbles, or distortions.
- 2) **Dimensional Accuracy:** Glass can be tested to ensure it meets the required dimensional specifications, including thickness, width, length, and overall shape.
- 3) **Transparency Test:** This test determines the clarity and transparency of the glass by assessing the amount of light that passes through it. Various methods, such as haze measurement or spectrophotometry, can be used.
- 4) **Impact Resistance Test:** Glass is subjected to impacts or dynamic loads to assess its resistance to breakage. This test measures the glass's ability to withstand sudden shocks or impacts.
- 5) **Hardness Test:** The hardness of glass is determined using methods like the Vickers or Mohs scale. These tests evaluate the glass's resistance to scratches and abrasions.
- 6) **Thermal Shock Test:** This test assesses the glass's ability to withstand rapid temperature changes. Glass samples are exposed to extreme temperature variations to evaluate their resistance to cracking or shattering.
- 7) **Chemical Resistance Test:** Glass can be tested for its resistance to different chemicals or liquids. The glass is exposed to various substances and monitored for any signs of corrosion, staining, or degradation.

- 8) **Strength Test:** The strength of glass can be measured through tests like the flexural strength test or the tensile strength test. These tests determine the maximum load that the glass can withstand before breaking.
- 9) **Weathering Test:** Glass is exposed to environmental conditions, such as sunlight, moisture, and temperature variations, to assess its long-term durability and resistance to weathering effects.
- 10) **Sound Transmission Test:** This test evaluates the glass's ability to reduce sound transmission. It measures the glass's sound insulation properties and its ability to block or absorb sound waves.

These are just a few examples of tests performed on glass. The specific tests conducted may vary depending on the intended use of the glass and the industry standards or regulations that apply.

### **Types of Fire-Rated Glass and Their Applications**

Fire-rated glass plays a vital role in enhancing building safety by providing transparent barriers that resist the spread of fire and smoke. Various types of fire-resistant glass are available, each offering distinct levels of protection. Three commonly used types are E, EI, and EW glass. E glass ensures integrity, maintaining its structural strength during a fire. These different types of fire-rated glass find diverse applications in buildings, prioritizing fire safety while allowing visibility and natural light transmission.

#### **Types of Fire-Rated Glasses**

##### **1. E-Type Fire-Rated Glass:**

E-type fire-rated glass is designed to provide integrity only, which means it prevents the passage of flames and hot gases but does not offer insulation against heat transfer. It is typically composed of a single pane of tempered or wired glass. E-type glass is commonly used in areas where fire containment is necessary, but insulation against heat is not a priority.

#### **Applications:**

**Interior partitions:** E-type fire-rated glass is often used in interior partitions within buildings, separating different sections or rooms. It allows for the transmission of light while maintaining fire safety.

**Fire doors:** E-type glass is also suitable for fire-rated doors, where visibility and light transmission are required. These doors are commonly found in commercial buildings, such as office complexes or hotels.

##### **2. EI-Type Fire-Rated Glass:**

EI-type fire-rated glass provides both integrity and insulation against heat transfer. It consists of multiple layers of glass separated by fire-resistant interlayers, such as intumescent material or gel. These interlayers expand when exposed to high temperatures, forming an insulating barrier that helps prevent the transfer of heat.

**Applications:**

**Exterior facades:** EI-type fire-rated glass is commonly used in exterior facades of buildings, particularly in areas where fire safety regulations require the use of fire-rated materials. It allows for natural light transmission while providing fire protection and insulation. **Stairwells and escape routes:** Stairwells and escape routes require fire-rated glass that offers integrity and insulation. EI-type glass is ideal for these applications, as it helps protect individuals during evacuation and prevents the spread of fire and smoke.

**3. EW-Type Fire-Rated Glass:**

EW-type fire-rated glass provides integrity, insulation, and protection against the transmission of radiant heat. It consists of various layers of glass with interlayers that offer enhanced thermal insulation properties. This type of glass is designed in a way to withstand radiant heat transfer, protecting adjacent areas from heat damage.

**Applications**

**Industrial settings:** EW-type fire-rated glass is often used in industrial settings where there is a higher risk of radiant heat exposure. This includes facilities such as power plants, factories, or chemical processing plants.

**Hazardous areas:** Certain areas within buildings, such as storage rooms for flammable materials or server rooms, require fire-rated glass that can withstand radiant heat. EW-type glass is suitable for such applications, providing additional protection against heat transfer

**Advantages of using fire-rated glass**

**Improved Fire Safety:** Fire-rated glass is designed to resist the spread of fire, smoke, and heat, which can help to contain a fire in a specific area of the building. This can buy time for occupants to evacuate the building safely and for emergency services to arrive and extinguish the fire. By incorporating fire-rated glass into a retrofit project, building owners can significantly improve the fire safety of their buildings.

**Code Compliance:** Building codes and regulations require that specific areas of a building, such as stairwells and exit routes, have fire-rated glass installed to ensure the safety of occupants. By using fire-rated glass in retrofit projects, building owners can ensure that their building meets current building codes and regulations.

**Aesthetics:** Fire-rated glass is available in various types and designs, including clear, tinted, and frosted. This means that building owners can choose fire-rated glass that complements the building's design and style while still providing the necessary fire protection. Fire-rated glass can be customized to fit any shape or size, making it ideal for retrofit projects that require a non-standard installation.

**Energy Efficiency:** Fire-rated glass can also help to improve a building's energy efficiency by reducing heat transfer between different areas of the building. This can result in lower energy costs, making it a cost-effective solution for retrofit projects.

**Durability:** Fire-rated glass is designed to withstand high temperatures and thermal shock, making it a durable solution for retrofit projects. It can also resist impact, which makes it ideal for use in high-traffic areas or areas with high risk of breakage.

**Increased Property Value:** Retrofitting a building with fire-rated glass can significantly increase its value. Fire-rated glass provides an extra level of safety and can be a significant selling point for potential buyers or tenants. Building owners can recoup the cost of the retrofit project through increased property value and rental income

### Conclusion

When it comes to safeguarding lives and property, fire resistant glass stands as a silent guardian, a beacon of hope in the face of the unpredictable flames. This unsung hero of the construction industry is more than just a pane of glass – it's a testament to the relentless pursuit of innovation and the unwavering commitment to safety. Imagine a scenario where a fire breaks out, raging with unbridled fury. In the midst of the chaos, the fire-resistant glass holds firm, providing a crucial 30-minute barrier that allows precious time for evacuation and firefighting efforts. This remarkable feat of engineering is not just a statistic, but a tangible manifestation of the dedication and foresight that goes into its development. Let us delve into the world of fire-resistant glass, exploring its applications, its importance, and the meticulous process of selecting the right solution for your needs. From office spaces to healthcare facilities, from public areas to residential settings, this versatile material is the unsung hero that safeguards our most cherished spaces.

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